



# BIO4A - Advanced sustainable BIOfuels for Aviation BIO4A

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## PROJECT CONCEPT

**Accelerate the deployment of Aviation Biofuels, enabling commercial production. Supporting the accomplishment of pre-commercial plant(s) for advanced biofuels for aviation based on sustainable biomass feedstock.**

## PROJECT OBJECTIVES

- 1) To bring HEFA to full commercial scale in new plant using residual lipids (Used Cooking Oil - UCO);
- 2) To investigate alternative supply of sustainable feedstocks recovering EU MED marginal land for drought resistant crop production;
- 3) To test the entire chain and logistic at industrial scale, and assess environmental performances.
- 4) Positive GHG and energy balance expected

### **Highlights (technological/non-technological):**

New Aviation Biofuel plant producing HEFA

Production and test of HEFA in commercial flights in non-segregated mode

R&D Work on marginal land in Spain and Italy recovered by biochar/compost addition producing non-food sustainable lipids

Dedicated Dissemination, Communication and Exploitation action



## Industrial Activities M1 - M52

### Current Status

- ✓ 1000 metric tons of HEFA produced by ENI in Gela from residual lipids
- ✓ HEFA is ASTM compliant (KPI attained)
- ✓ Internalized distillation step from HVO to HEFA by ENI in Livorno: revamping of unused, former distillation column
- ✓ Value chain demonstrated
- ✓ Flight plan delivered (SKYNRG)

### Next steps

- ✓ Blending operations in Amsterdam by SKYNRG/KLM
- ✓ Fuel delivered to Schipol Airport
- ✓ Offtake by KLM for commercial flights





## R&D Activities M1 - M52

### Current Status

- ✓ Year 3 agronomic field trials in Spain on marginal land completed, biochar protocol identified (CCE, RE-CORD)
- ✓ Year 1 agronomic field trials (larger scale) in Italy completed, biochar protocol confirmed (RE-CORD)
- ✓ Lysimeters Experiment Completed (RE-CORD)
- ✓ Larger climatic chamber for lysimeters experiments completed (RE-CORD)
  
- ✓ Assessment of potential for drought-resistant oil crop in marginal land of Southern Europe and abroad completed (JRC)
- ✓ Business case completed (SKYNRG)
- ✓ Waste feedstock market analysis completed (SKYNRG)
- ✓ Report on Market Dynamics delivered (SKYNRG)
- ✓ Environmental Assessment completed
- ✓ New drought-resistant Camelina variety patented (CCE)
- ✓ IPR Strategy identified (RE-CORD, CCE, ALL)
- ✓ Environmental and Social LCA to be published in April 2023



## R&D Activities M1 - M52

### R&D Activities on biochar production plant from woodchips and agroresidues

- ✓ Design and test activities on Moving bed pyrolysis reactor model adaptation and innovative concept prototype (SPYRO)
- ✓ Mechanical works on Fixed bed carbonization unit.
- ✓ Moving bed carbonization unit installed, in operation since 2020.

### R&D Activities performed on UCO pre-treatment to contribute to and enhance the long-term supply of this feedstock

- ✓ Hydrolysis and non-catalytic thermochemical conversion tests performed for alternative FFA production pathway







# Italian field trials (1 year)



# Italian field trials



## Italian field trials

### RESEARCH GOAL

Evaluation of the effect of biochar alone or mixed with compost on:

- Camelina seed yield, biomass and oil yield and quality
- Soil chemical and physical properties
- Agronomic Use Efficiency of nitrogen

### AGRONOMIC AND ENVIRONMENTAL CONDITIONS

- **Field experiment**
- **2 locations: Terontola (Arezzo) and Montepaldi (Florence)**
- No artificial irrigation
- **Biochar** from poplar (550°C, slow pyrolysis)
- 2 Camelina varieties: short cycle (**CCE26**) and medium cycle (**CCE32**)

### TREATMENTS

- **CONTROL:** no fertilization or organic amendment
- **NPK FERTILIZATION** (eq. to 133 kg/ha)
- **COMPOST** (eq. to 20 ton/ha) + NPK
- **BIOCHAR** (eq. to 3 ton/ha) + NPK
- **COMPOST** (eq. to 20 ton/ha) + **BIOCHAR** (eq. to 3 ton/ha) + NPK



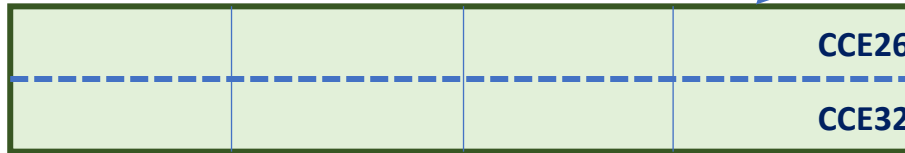


# Italian field trial - Terontola (AR) and Montepaldi (FI)



SUB-PLOT

**Compost + NPK  
(20 ton/ha)**



CCE26

CCE32

PARCEL AREA

**NPK Only  
(133 kg/ha)**

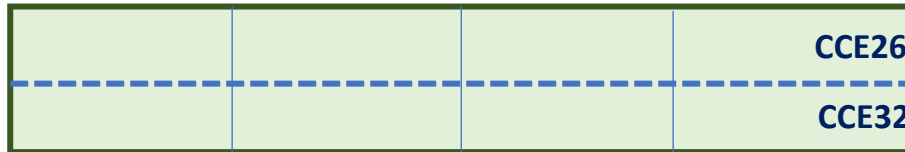


CCE26

CCE32

Parcel area	300 mq
Parcel area for variety	150 mq
Total area	1500 mq

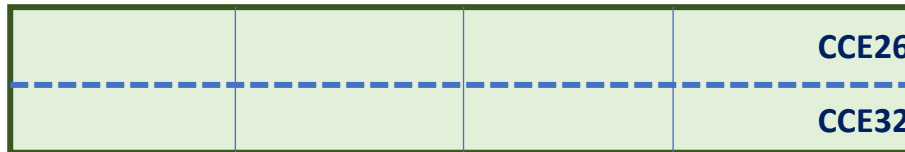
**Compost (20 ton/ha) +  
Biochar (3 ton/ha) +  
NPK**



CCE26

CCE32

**Biochar  
(3 ton/ha) + NPK**



CCE26

CCE32

**Control**



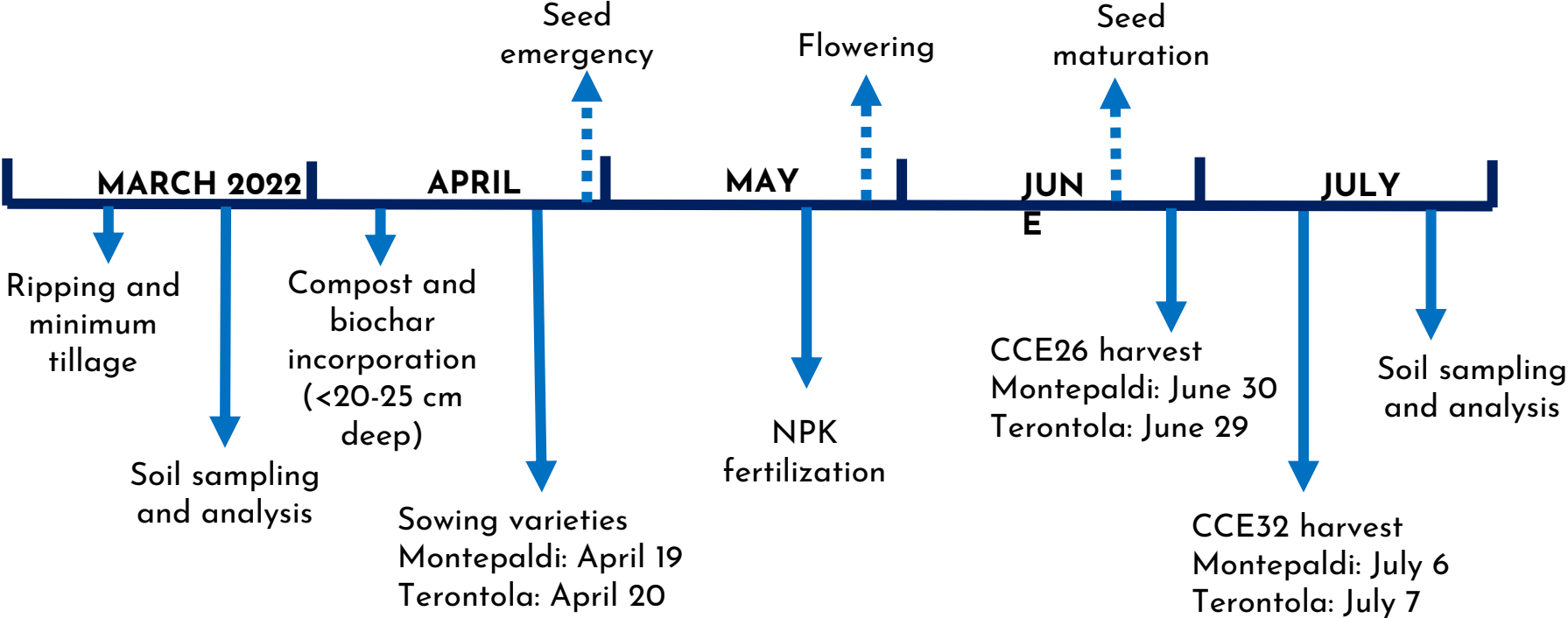
CCE26

CCE32

7.5 m

40 m

# Italian field trial - AGRONOMIC PRACTICES AND MAIN OPERATIONS





<b><u>ANALYSIS</u></b>	<b><u>PARAMETERS</u></b>
<b>Camelina plant</b>	Biomass Yield
<b>Camelina oil</b>	yield + some quality parameters
<b>Biochar</b>	Full characterization
<b>Compost</b>	Full characterization
<b>Soil</b>	Chemical analysis (Before cultivation and at the end of the plant cycle) pH, EC, CEC Water holding capacity, bulk density Total carbon Organic carbon P available, P organic, P total N forms Macro and micro-nutrient available and total concentration

# Italian field trial - Terontola





Italian field trial - Montepaldi



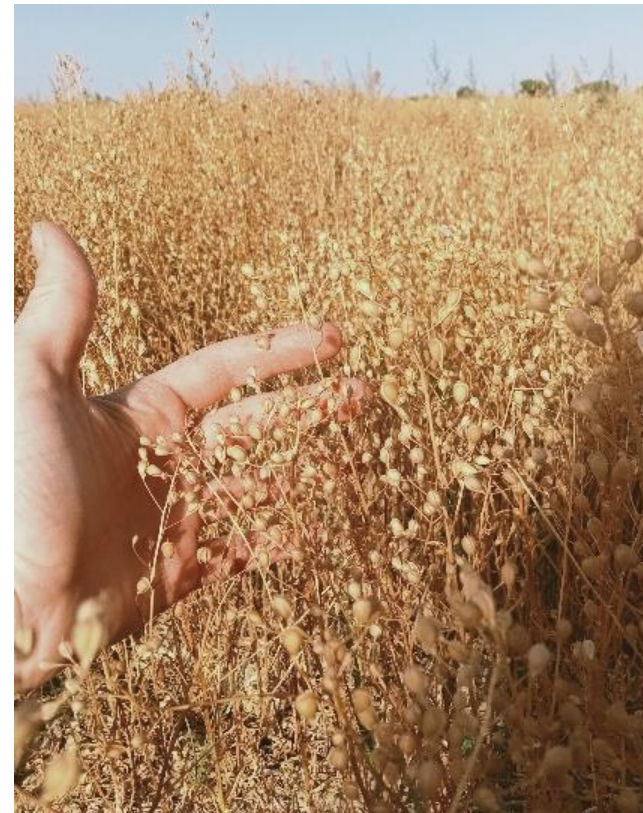


Italian field trial - Terontola



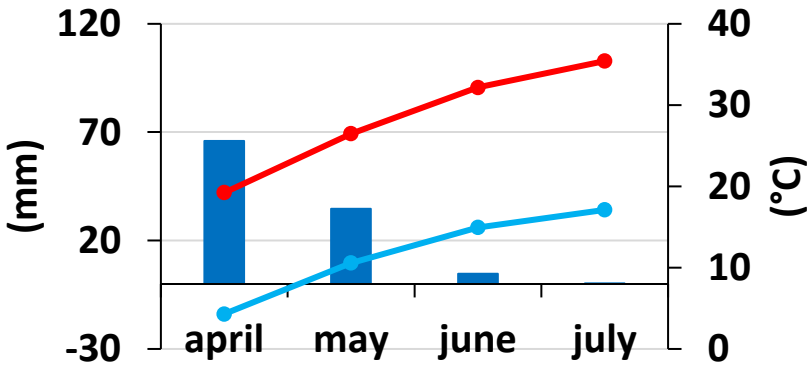


# Italian field trial - CAMELINA SEED PROCESSING



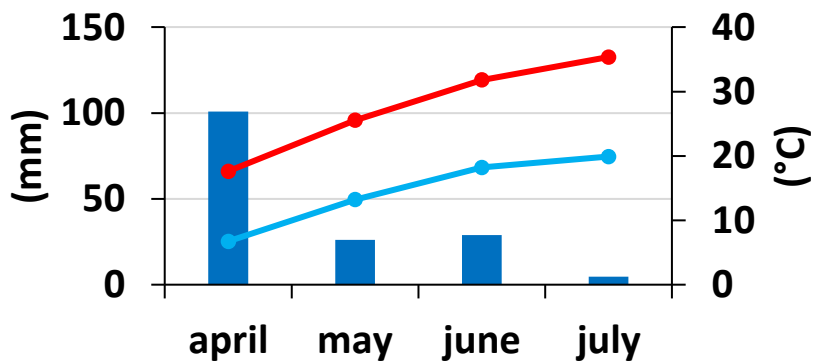
# Italian field trial - CLIMATIC PARAMETERS

## Montepaldi



■ Precipitazioni (mm)    —●— Temperature min (°C)  
—●— Temperature max (°C)

## Terontola



■ Precipitazioni (mm)    —●— Temperature min (°C)  
—●— Temperature max (°C)

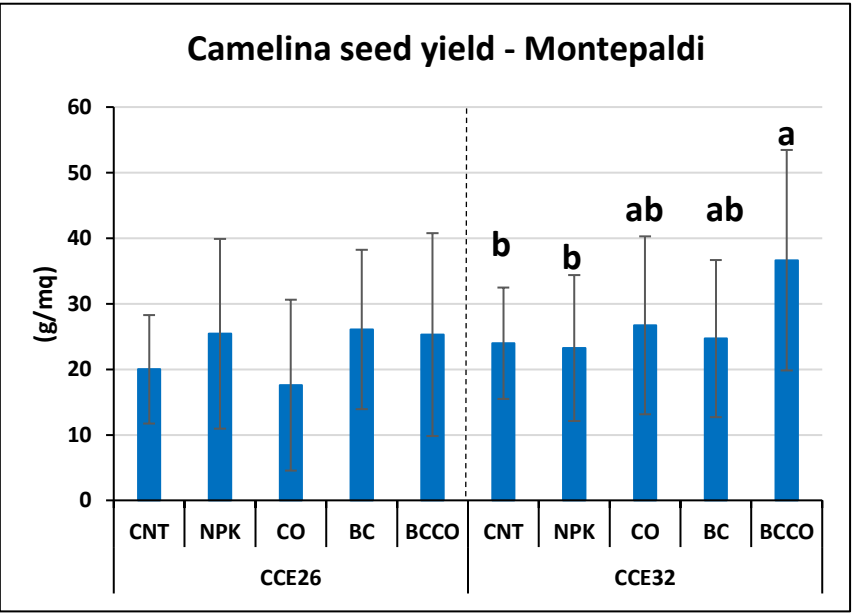
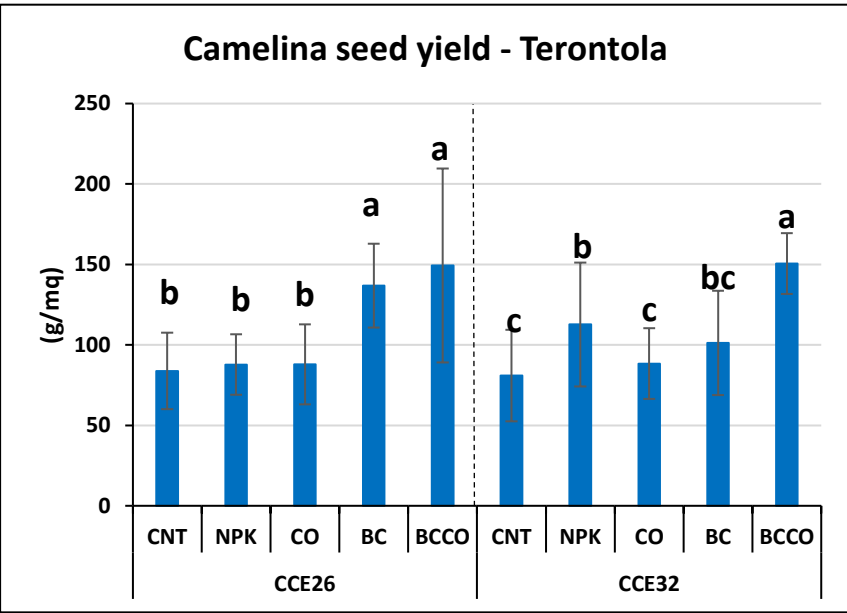
	Precipitations (mm)	
	MONTEPALDI	TERONTOLA
April	66.0	101
May	34.6	26
June	4.6	29
July	0.2	5
<b>tot</b>	<b>105.4</b>	<b>160.8</b>



# Italian field trial - CAMELINA SEED YIELD



Fisher's test  $p < 0.001$

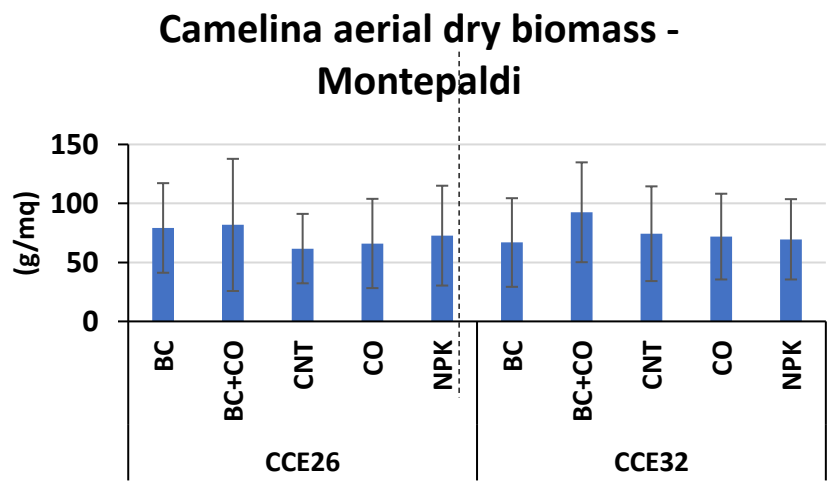
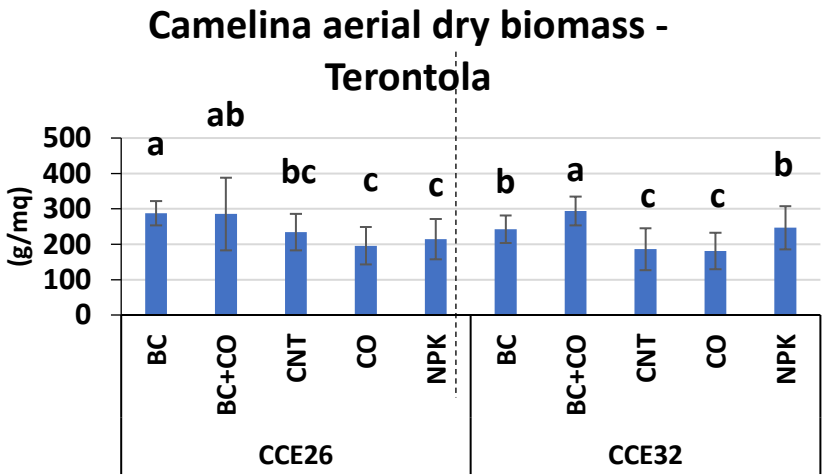


- 12 samples harvested manually for each variety using circular frames
- Camelina plants performed better in Terontola location => probably better agro-environmental conditions
- Statistical differences were detected except for CCE26 in Montepaldi
- The highest yields were collected with biochar + compost

# Italian field trial - CAMELINA DRY BIOMASS AT HARVEST



Fisher's test  $p < 0.001$



- Aerial dry biomass includes all plant organs with the exception of seed and root
- Statistical differences were detected only for Terontola location (high variability in Montepaldi)
- CCE26 highest biomass with biochar; CCE32 highest biomass with biochar + compost



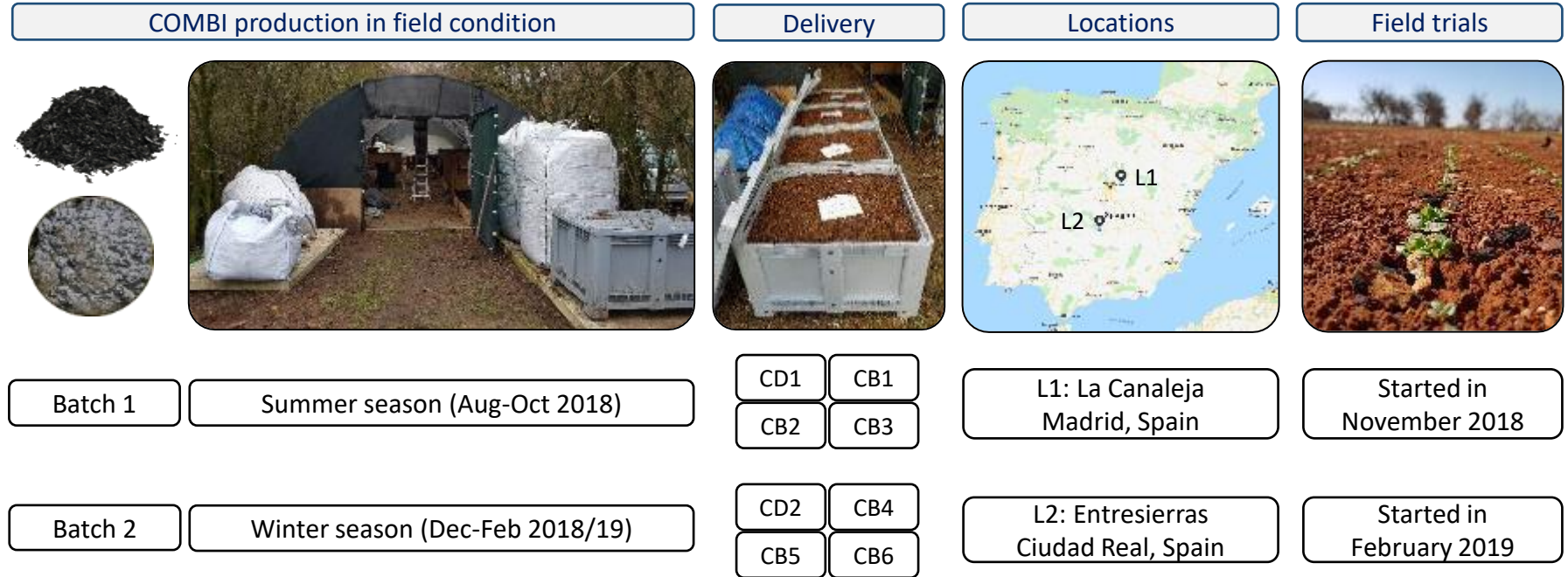
# Spanish field trials (3 years) RED II Esca factor



# Biochar and Combi production (REC)



## Products preparation and characterization



Feedstock and product characterization



Woodchips  
Biochar  
 Solid fraction of digestate  
COMBI products



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## RESEARCH GOAL

Evaluation of the effect of different biochar-based amendments on:

- Soil Corg and soil health
- Camelina / Barley rotation and yield

## AGRONOMIC AND ENVIRONMENTAL CONDITIONS

- **Field experiment**
- **2 locations: Madrid and Ciudad Real**
- No artificial irrigation
- **Biochar** from poplar (550°C, slow pirolysis)

## TREATMENTS

- **CONTROL:** no fertilization or organic amendement
- **MINERAL FERTILIZATION**
- **ONLY BIOCHAR**
- **COMBI 10%**
- **COMBI 15%**
- **COMBI 20%**
- **ONLY COMPOST**

# REDII Esca factor - Carbon Stock calculation



## ANNEX V

### METHODOLOGY FOR DETERMINING THE EMISSION SAVINGS FROM SOIL CARBON ACCUMULATION VIA IMPROVED AGRICULTURAL MANAGEMENT

Economic operators seeking to claim emission savings from soil carbon accumulation via improved agricultural management ( $e_{sca}$ ) in terms of g CO<sub>2</sub>eq/MJ should use the following formula to calculate their actual values:

$$e_{sca} = (CS_A - CS_R) \times 3,664 \times 10^6 \times \frac{1}{n} \times \frac{1}{P} - e_f$$

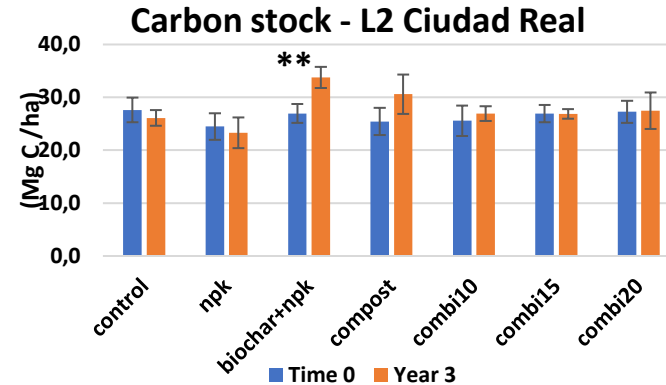
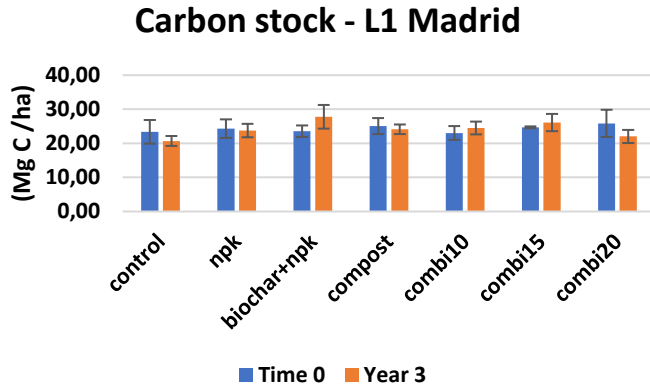
Where:

- $CS_R$  is the mass of soil carbon stock per unit area associated with the reference crop management practice in Mg of C per ha.
- $CS_A$  is the mass of soil estimated carbon stock per unit area associated with the actual crop management practices after at least 10 years of application in Mg of C per ha.
- 3,664 is the quotient obtained by dividing the molecular weight of CO<sub>2</sub> (44,010 g/mol) by the molecular weight of carbon (12,011 g/mol) in g CO<sub>2</sub>eq/g C.
- $n$  is the period (in years) of the cultivation of the crop considered.
- $P$  is the productivity of the crop (measured as MJ biofuel or bioliquid energy per ha per year).
- $e_f$  emissions from the increased fertilisers or herbicide use

Biochar is included as  
an improved  
agricultural practice  
for Soil Carbon  
Accumulation



# REDII Esca factor - Carbon Stock calculation



$$CS_R = \frac{(C_{ORG} \times BD \times T \times (1 - F))}{100}$$

$$CS_{Adjusted} = \left( \frac{BD_0}{BD_N} \right) \times CS_n$$

Where:

$CS_R$  is the carbon stock at the initial measurement expressed as Mg of C/ha;

$C_{org}$  is the organic carbon content (g C/ha);

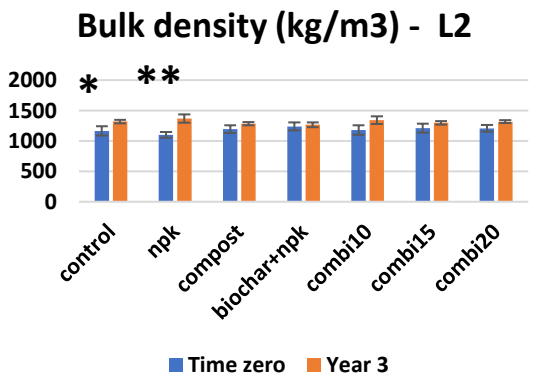
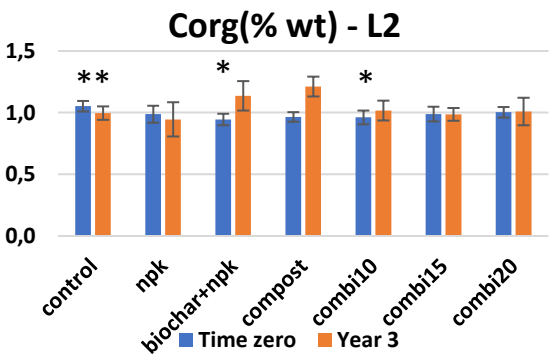
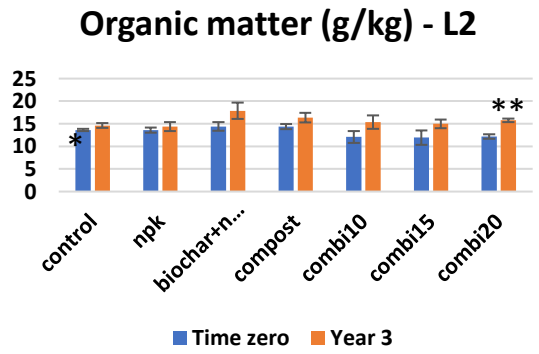
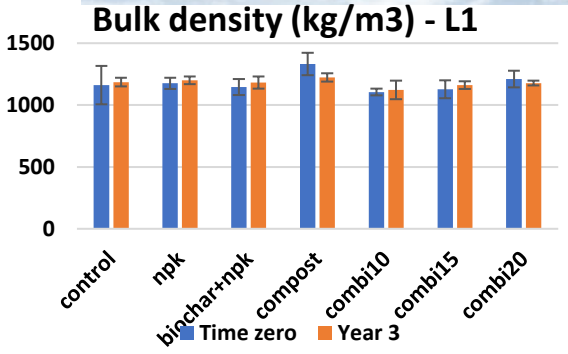
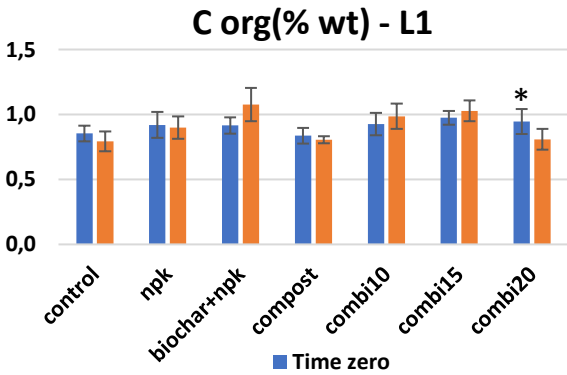
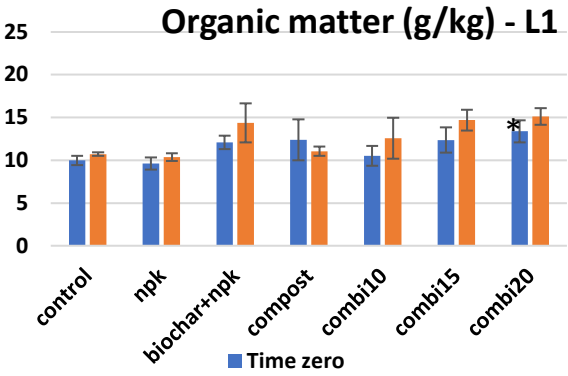
BD is the soil bulk density ( $kg/m^3$ );

T is the thickness (depth, m);

F is the volume of coarse mineral fraction in % by mass ( $m^3/m^3 \times 100$ ).

# Spanish Field Trials

## Soil organic matter, organic carbon and bulk density





# REDII Esca factor calculation



LOCATION 1			
Madrid	Stock (Mg of C /ha)		
Treatment	Time 0	Year 3	C stock increment (%)
control	23.33	20.69	-11.3
npk	24.3	23.8	-2.2
biochar+npk	23.6	27.8	17.8
Compost + npk	25.0	24.1	-3.7
Combi10 + npk	23.0	24.4	6.3
Combi15 + npk	24.7	26.1	5.8
Combi20 + npk	25.8	22.0	-14.8

LOCATION 2			
Ciudad Real	Stock (Mg of C /ha)		
Treatment	Time 0	Year 3	C stock increment (%)
control	27.6	26.1	-5.4
npk	24.5	23.3	-4.8
biochar+npk	26.9	33.7	25.3
Compost + npk	25.4	30.6	20.3
Combi10 + npk	25.6	26.9	5.3
Combi15 + npk	26.9	26.9	-0.2
Combi20 + npk	27.3	27.4	0.7

- 1) BAU Agriculture depletes soil Carbon Stock
- 2) Carbon Stock is a product of Corg and Bulk Density
- 3) Labile Corg is subject to oxidation

 Improved management practices should be accompanied by minimum / no disturbance of soil structure.



Italian field trials  
(1 year)  
with co-  
composted  
manure





## RESEARCH GOAL

Evaluation of the effect of biochar on:

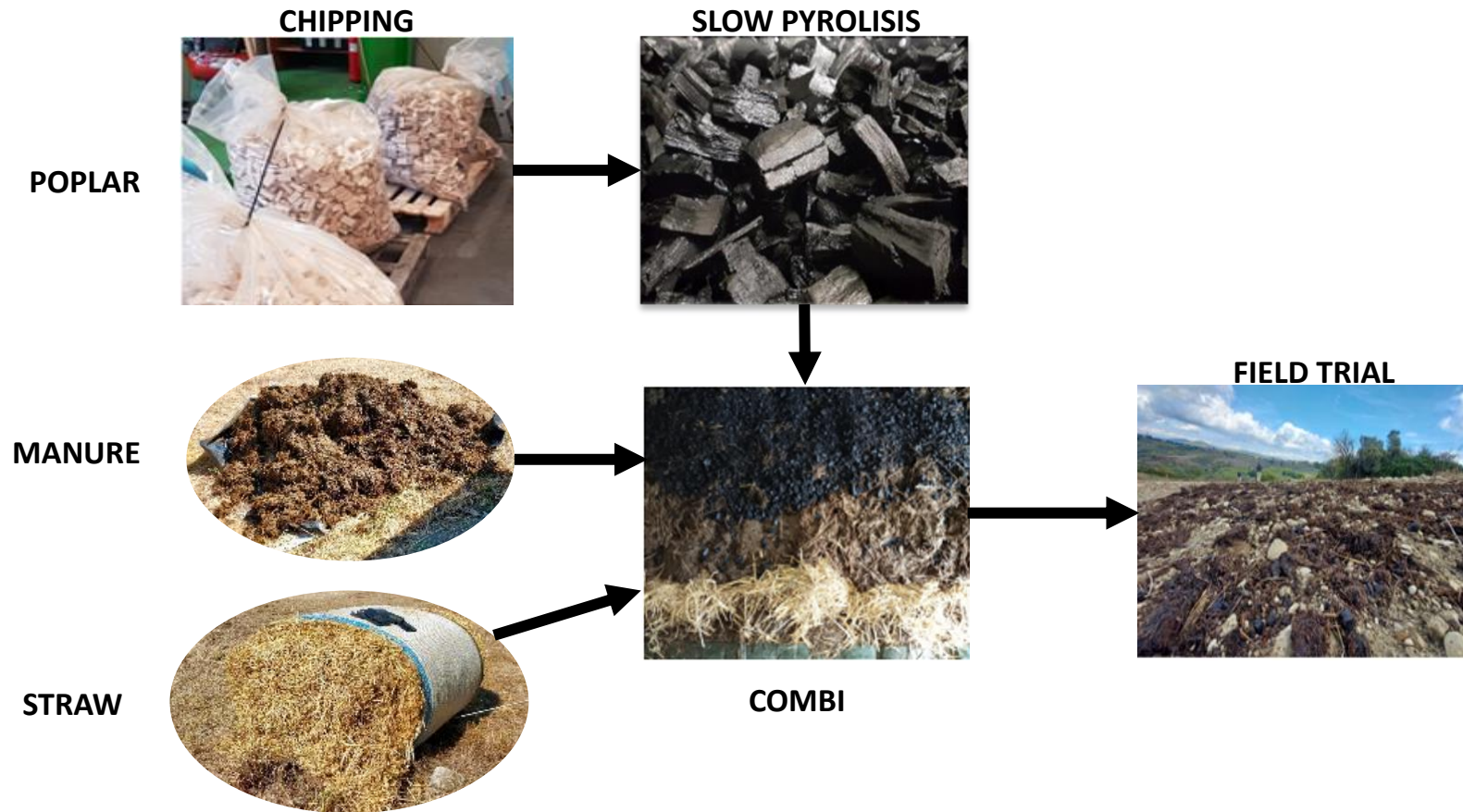
- Barley yield
- Manure management through co-composting

## AGRONOMIC AND ENVIRONMENTAL CONDITIONS

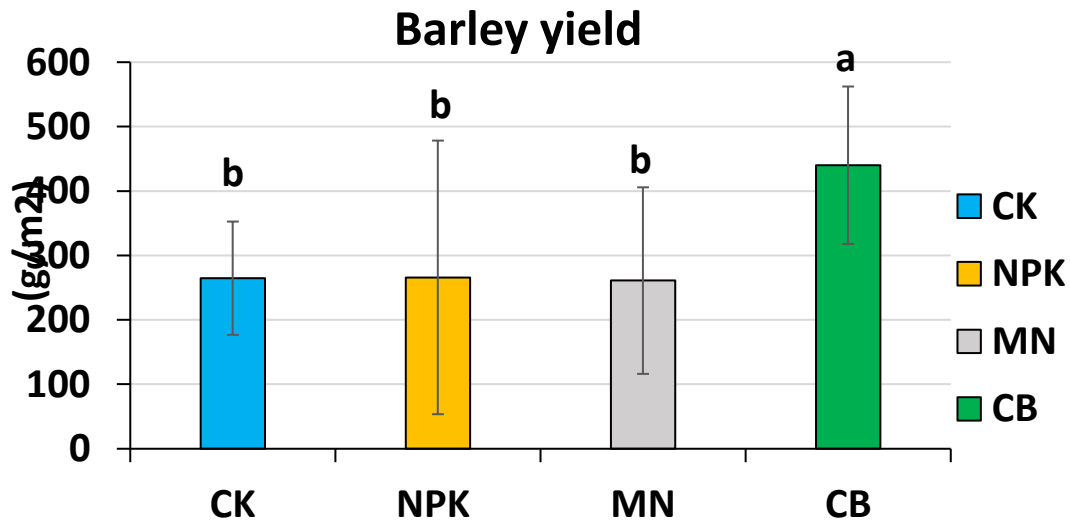
- **Abandoned land** (>10 years)
- **Organic** agricultural practices
- **Biochar** from poplar (550°C, slow pyrolysis)
- **Low rainfall** conditions (2022 lowest spring/summer precipitation in 10 years series)

## TREATMENTS

- **CONTROL TREATMENT:** no fertilization or amendement
- **NPK** (0.5 +0.5 ton/ha)
- **AGED MANURE** (20 t/ha)
- **COMBI** (20 ton/ha)



# RESULTS - YIELD

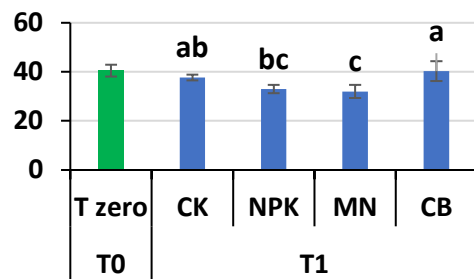




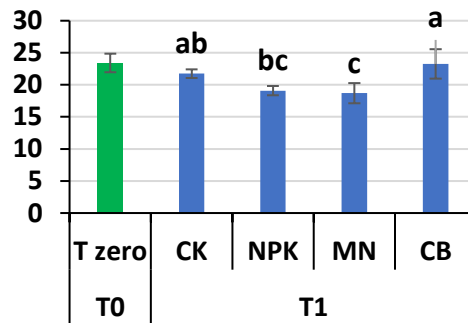
# RESULTS - SOIL



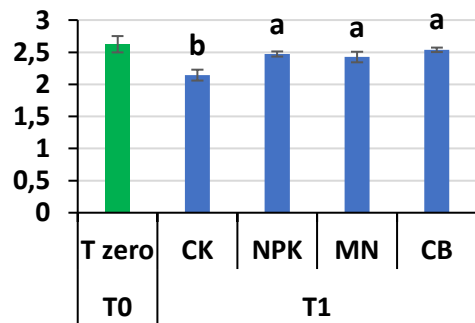
**Soil organic matter (g/kg)**



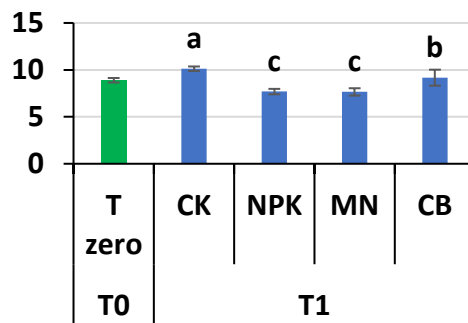
**Organic C (g/kg)**



**N tot (g/kg)**



**C/N**



# Lysimeters Trials in Italy



## RESEARCH GOAL

- Evaluate effect of biochar addition on soil humidity pattern and water holding capacity
- Evaluate effect of biochar addition on N dynamics in soil leachate
- Evaluate effect of biochar addition on soil GHG emissions

## MATERIALS & METHODS

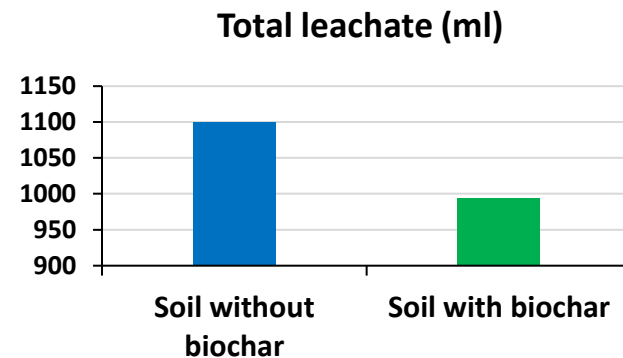
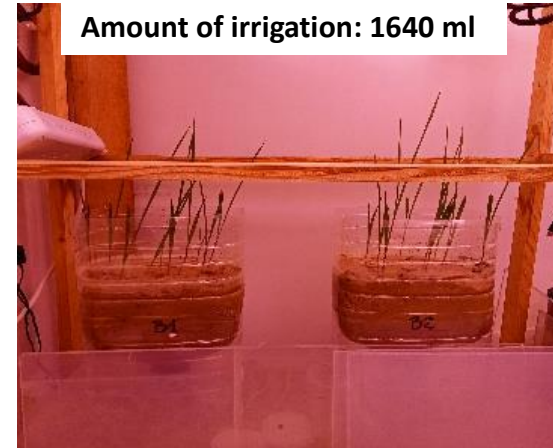
- Climatic chamber where field trials meteorology, soil and variety (Spain) are reproduced
- Comparison NPK vs Biochar (3 t/ha equivalent) + NPK
- 2 lysimeters for Humidity continuous monitoring
- 2 lysimeters for irrigation followed by leachate weighing (continuous) and analysis.
- Continuous monitoring of ambient CO<sub>2</sub>
- Barley cultivation: variety Vinagrosa, seeding rate 250 kg/ha equivalent.
- Irrigation = Rainfall equivalent in field trial
- 3 replicates of 12 weeks experiment



# BIO4A - Lysimeter experiment: Results from 1° Italy trial on N fate in water



Treatments	pH	Leachate collected (ml)	Irrigation (ml)
<b>Soil without biochar</b>			
sample 1	7.9	59	290
sample 2	7.9	258	290
sample 3	7.9	38	90
sample 4	7.6	144	220
sample 5	7.9	190	220
sample 6	7.9	412	530
<i>total</i>		<b>1100</b>	<b>1640</b>
<b>Soil with biochar</b>			
sample 1	na	5	290
sample 2	7.8	234	290
sample 3	8.1	31	90
sample 4	7.8	123	220
sample 5	7.6	190	220
sample 6	7.7	410	530
<i>total</i>		<b>994</b>	<b>1640</b>



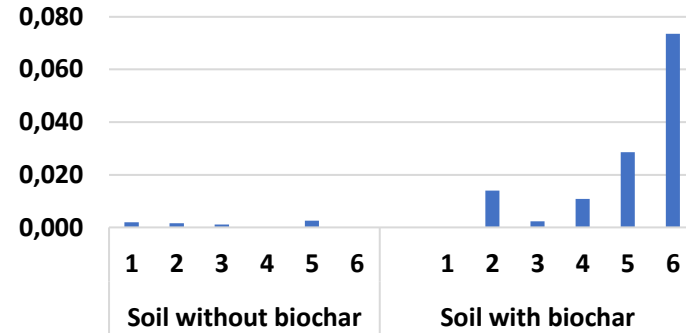
**Biochar influences positively water retention and the emissions of nitrates: less N pollution in water**

# BIO4A - Total amount (mg) of N leached

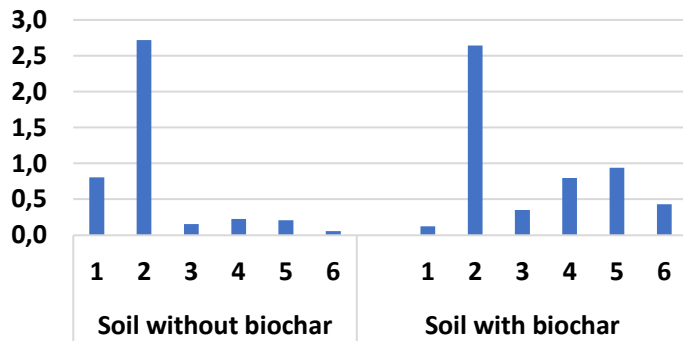


	NH <sub>3</sub> -N (mg)	NO <sub>2</sub> -N (mg)	NO <sub>3</sub> -N (mg)	Total N (mg)
<b>Soil without biochar</b>				
sample 1	0.002	0.8	39.6	40.4
sample 2	0.002	2.7	83.7	86.5
sample 3	0.001	0.2	8.1	8.3
sample 4	0.000	0.2	21.9	22.1
sample 5	0.003	0.2	18.1	18.4
sample 6	0.000	0.1	14.4	14.4
<b>total</b>	<b>0.007</b>	<b>4.2</b>	<b>185.9</b>	<b>190.1</b>
<b>Soil with biochar</b>				
sample 1	na	0.1	6.5	6.6
sample 2	0.01	2.6	54.6	57.3
sample 3	0.00	0.4	12.2	12.5
sample 4	0.01	0.8	30.8	31.6
sample 5	0.03	0.9	34.4	35.4
sample 6	0.07	0.4	18.3	18.8
<b>total</b>	<b>0.129</b>	<b>5.3</b>	<b>156.8</b>	<b>162.2</b>

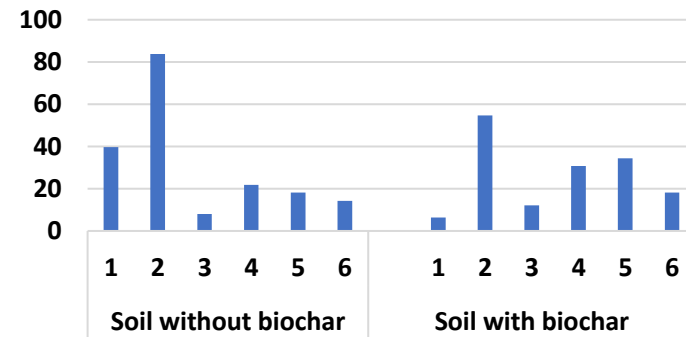
## NH<sub>3</sub>-N (mg)



## NO<sub>2</sub>-N (mg)



## NO<sub>3</sub>-N (mg)





# Lysimeters Trials in Italy New RE-CORD climatic chamber prototype installed





# Lysimeters Trials in Italy

## RE-CORD climatic chamber prototype

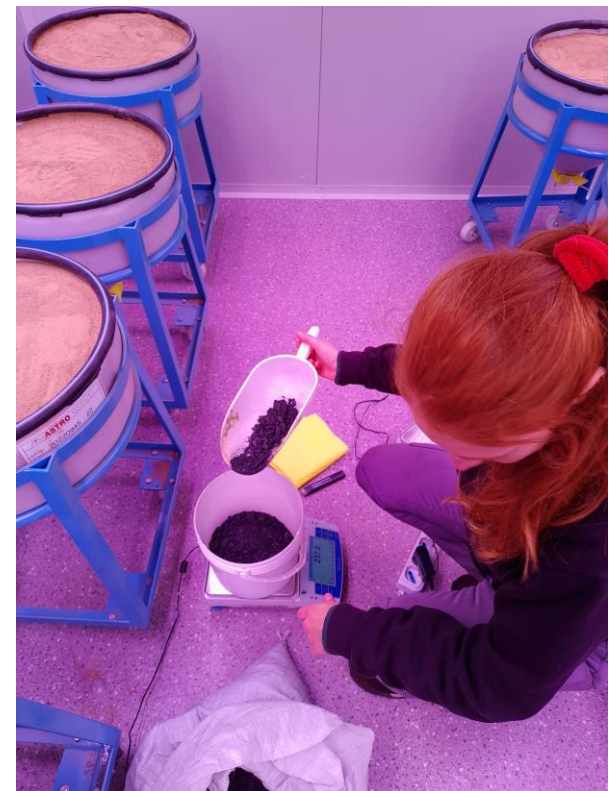


### RESEARCH GOAL

- Evaluate effect of growing biochar rates (up to 20 t/ha) on drought resistance of barley
- Water Use Efficiency with biochar

### MATERIALS & METHODS

- 9 replicates (3 treatments \* 3 replicates) for statistical consolidation
  - Simulation of drought conditions
  - 30% Field capacity after true leaves stage
  - Humidity monitoring
  - Evaporation measurement
  - Yield analysis
- 
- Results in June 2023





Advanced Sustainable Biofuels for Aviation

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[@BIO4A](https://twitter.com/BIO4A)  
[info@bio4a.eu](mailto:info@bio4a.eu)



**Thanks for your attention!**



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